



Dart Aerospace Ltd.
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D3675-5

Job Sheet 192156

DAG
21
9-88



Part No: D3675-5

Job Qty: 5 pcs

Part Name: Sliding Door Bracket



Part Weight: 0 lbs

Job Created: 3/18/19

Due Date: 3/26/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description: *order 14504*

Note: DWG REV D SHEETS 3,6 IPP Rev:A 11.01.11 new issue DD verified by:EC IPP Rev C 11.03.31 ECN 11-531
EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	5 pcs		3/26/19	0.00	0.17	Waterjet - Flow		<i>19/03/29</i>
110	QC 2	5 pcs		3/26/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>19/03/29</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S167919



Part: D3675-5

Job No: 192156

Serial No/Batch: S167919

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/04/19

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120	QC 8	5 pcs	3/26/19	0.00 0.00	QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
130	Small Fab - Brake NC - B4B	5 pcs	3/26/19	0.00 0.27	QC 8 - 40	APR 01 2019 DAS 40 9-89
					Small Fab - Brake - 1 - B4B	
					Small Fab - Brake - 2 - B4B	DAS 30 9-89
					Small Fab - Brake - 3 - B4B	
140	QC 5	5 pcs	3/26/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	APR 05 2019 DAS 40 9-89
150	Powdercoat - 3 Grey Sand - B4B	5 pcs	3/26/19	0.00 0.07	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
160	QC 3	5 pcs	3/26/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	

					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
170	Packaging 3-1 - Stock - B4B	5 pcs	3/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
180	QC 21 - SA	5 pcs	3/26/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DAS
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9-85

APR 08 2019

APR 08 2019

DAS
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APR 08 2019

Part Op 100 - 1-Cut as per Dwg D3675 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - Form as per Dwg D3675 use DT9723

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: 9:30 OVEN TEMPERATURE: 320°FINISH TIME: 10:00 M138839

160 - (QC3- Inspect Part Finish)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	2.0460 sf (.4092 ea)	100-Waterjet - Flow - 1	<u>138863</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	2	148	0

Part Specifications
Specifications could not be found.

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